

Document ID: 5128632

# Manual Transmission Control Lever Knob Package Installation

Camaro Shift Knob Medallion

24291718

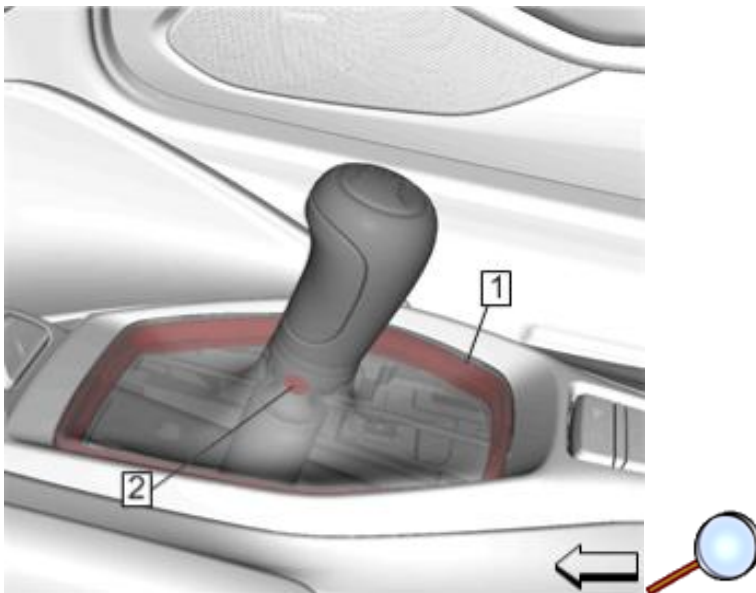
Note: The contents of the kit are shown below.

## Kit Contents

Description	Quantity
Medallion Kit for L4/V6 (includes parts below)	1
Instruction Sheet	1
L4/V6 Shift Knob Medallion	1

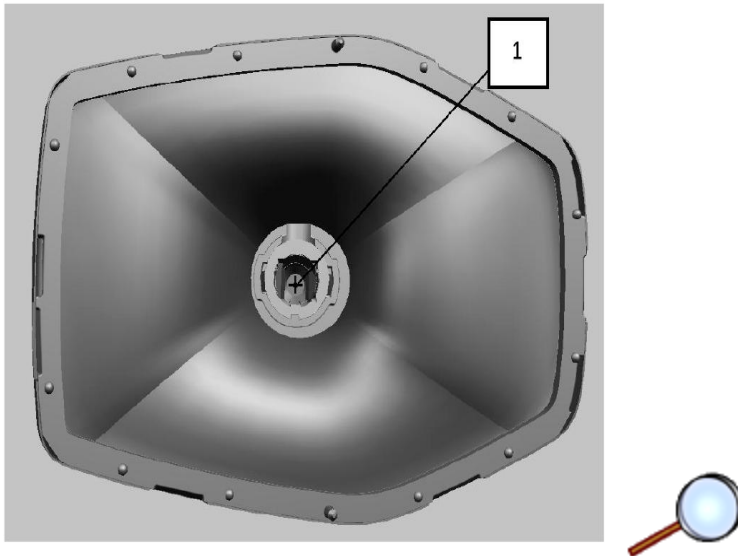
Description	Quantity
Medallion Kit for V8 (includes parts below)	1
Instruction Sheet	1
V8 Shift Knob Medallion	1

## [Installation Instructions](#)

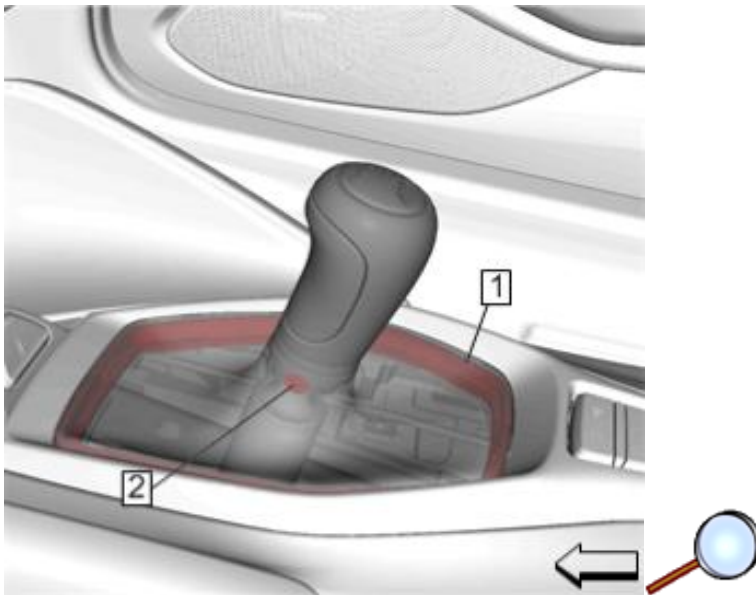


1. Using a flat bladed trim tool, detach the transmission control lever boot (1) from the console.

2. Lift the transmission control lever boot to access the shift knob fastener (2).
3. Remove the fastener, then lift off the transmission control lever boot and knob assembly.



4. With a long screwdriver remove the shift knob medallion attachment screw, save this screw (1).
5. Remove shift knob medallion.
6. Replace medallion with accessory part.
7. Apply thread locker to screw and fasten medallion to shift knob.



8. Install the shift control knob (1).
9. Clean the stub shaft and fastener (2) threads prior to reinstalling the shift knob to remove residual threadlocker using a (recommended) tap and die set.
10. Position the transmission control lever boot and knob assembly on the transmission control lever.

**Caution:** Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct

© 2019 General Motors. All rights reserved.

tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

11. Apply threadlocker to the shift knob fastener (2) and install the fastener.
12. Tighten the fastener to 7 Y (62 lb in).
13. Install the transmission control lever boot (1) to the console.